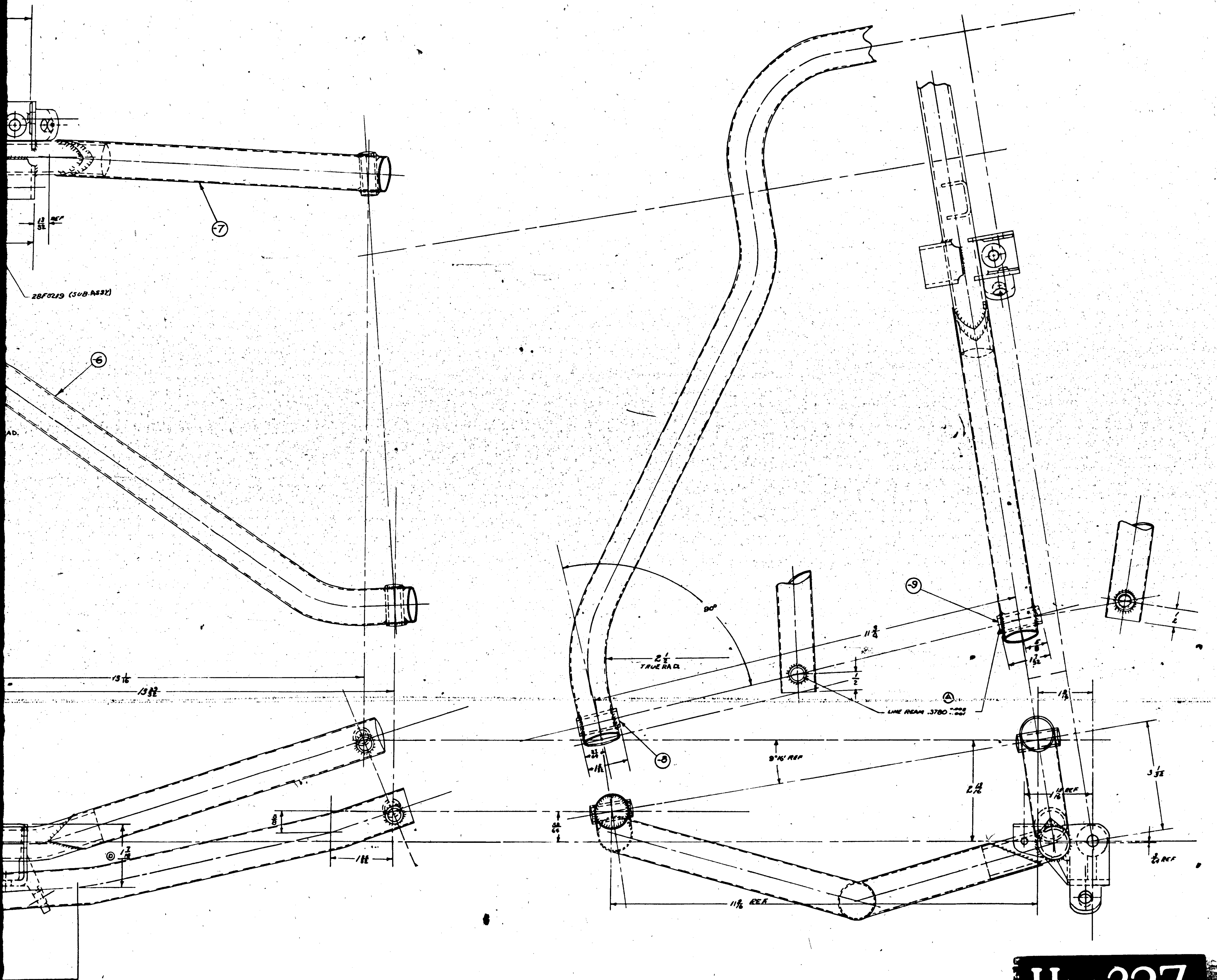


ALL WELDS SHOULD BE AS SMALL AS POSSIBLE
NOTE—THIS V-BRACE SHOULD BE JIGGED & THE FIRST ITEM SHOULD BE TACK WELDED AND TRIED AT INSTAL. #28F1134 PRIOR TO FINAL WELDING & FINISHING TO ASSURE PROPER ALIGNING OF HINGE CENTERS

NORMALIZE -6 TUBE ONLY BEFORE WELDING

H 327

▽ NOTE – MATERIAL FOR -6 & -7 MAY BE:
(A) S.A.E. X4130 CHROME-MOLY STEEL TUBING, WELDED, SPEC. AN-T-3, OR
(B) X4130 CHROME-MOLY STEEL TUBING, SEAMLESS, SPEC. AN-WW-T-850

PART No	STOCK	MATERIAL	SPEC
▽ -7		NOTED	NOTED
▽ -6		NOTED	NOTED

PARTS LIST PER ASSY

SCALE 12" = 1'-0"

NAVY NOTED — HEAT TREAT

NAME FITTING-ARMAMENT TUNNEL GUN-V-BRACE

OPP HAND NONE

J 28F5217

CONSOLIDATED AIRCRAFT CORP. San Diego Calif.